

HEIDENHAIN

ECI 123 Splus Rotary Encoder with Accelerometer

ECI 123 Splus

Rotary encoder with vibration analysis



Area of application

 Motion control and condition monitoring on rotating machine elements

Characteristics

- Vibration measurement on rotary axes
- Integrated 3-axis accelerometer with microcontroller for evaluation
- Order analysis with output of up to 64 orders

Specifications

 Position values per rev. 	23 bits
 System accuracy 	±90"
 Hollow shaft diameter 	50 mm
 Permissible axial motion 	±0.3 mm

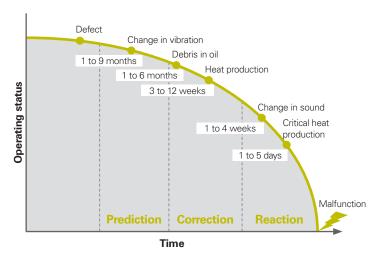
• MEMS acceleration sensor

 For measurement ranges 	Up to ±64 g
– Bandwidth	5600 Hz (typ.

Interface

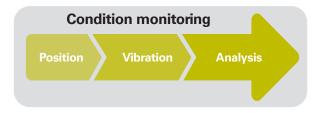
EnDat 3

Predictive maintenance



The online condition monitoring of rotating machine elements enables:

- Minimal downtime
- Higher productivity
- Early detection of damage
- Exact failure analysis
- Reduction of servicing intervals
- Maintenance planning
- Remaining service life estimation



Vibration analysis

Signal processing

The ECI 123 Splus provides extensive and versatile analysis options:

- Tracking and processing of vibration signals by position
- Automatic analysis at switch-on or any time during operation
- Selectable measurement axes, speed range and trigger conditions
- Different types of analysis: time-synchronous FFT, angle-synchronous order analysis, etc.
- Individualized order selection (up to 64)
- State-of-the-art EnDat 3 interface technology
- Configuration by the user

Signal processing via integrated mircroprocessor:

Acceleration signal

With/without bandpass filter + envelope curve

With/without transformation to angles

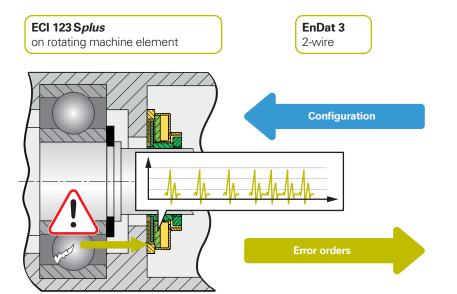
— Calculation of the spectrum

Calculation of spectrum values

Alternative processing option:

Acceleration signal

— Calculation of signal values as times



Drive controller/NC with EnDat 3 Master



HEIDENHAIN

DR. JOHANNES HEIDENHAIN GmbH

Dr.-Johannes-Heidenhain-Straße 5

83301 Traunreut, Germany

2 +49 8669 31-0

FAX +49 8669 32-5061

info@heidenhain.de

www.heidenhain.com